



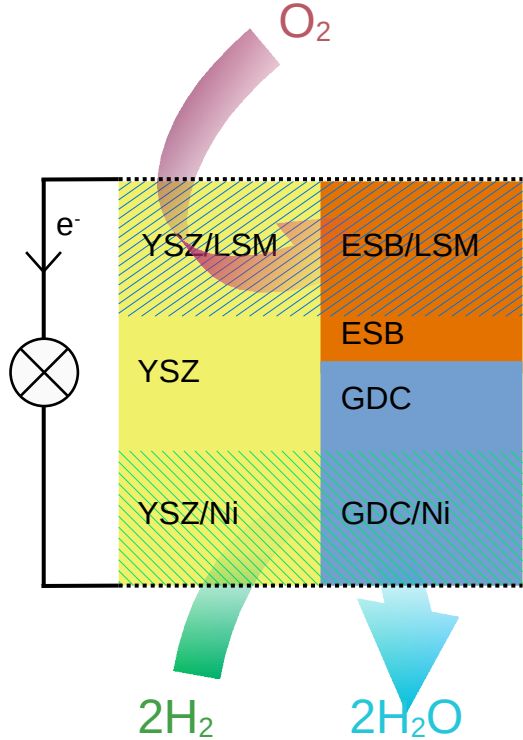
Victor Duffort, Martin Pajot, Soukaina Mountadir, Edouard Capoen,
Anne-Sophie Mamede, Rose-Noëlle Vannier

Influence de la teneur en strontium sur les performances des électrodes composites $\text{Bi}_{1.5}\text{Er}_{0.5}\text{O}_3/\text{La}_{1-x}\text{Sr}_x\text{MnO}_3$ pour SOFC basse température

1ère REUNION PLENIERES de la Fédération HYDROGENE (FRH2) du CNRS
1^{er} juin 2021



Bi-layered electrolytes for LT-SOFC

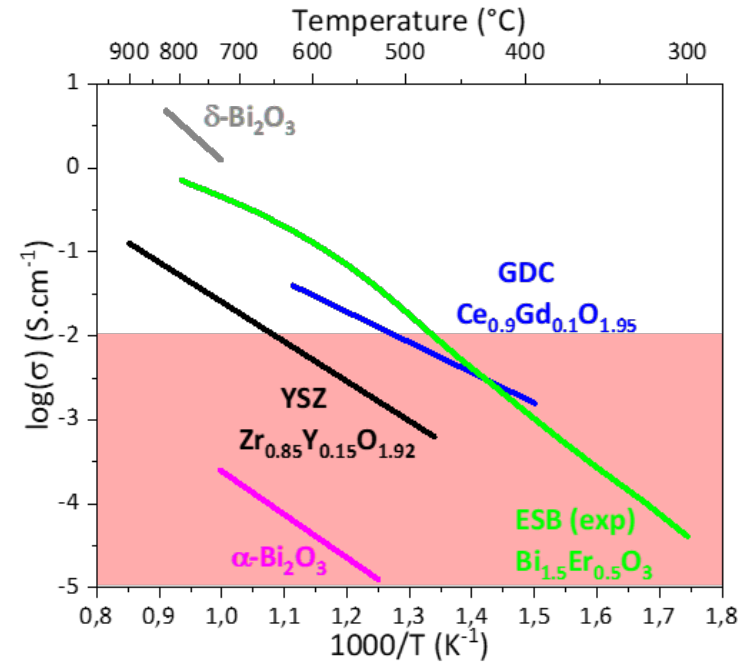


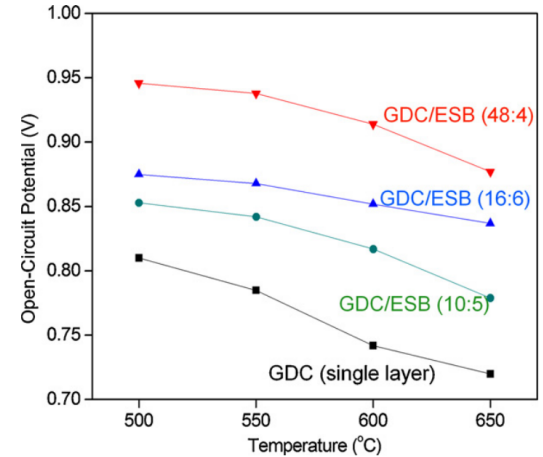
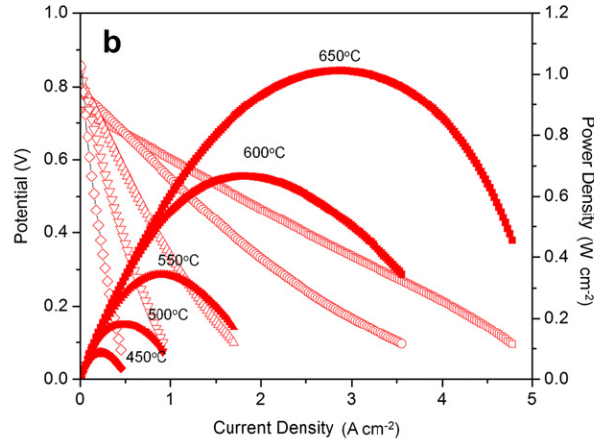
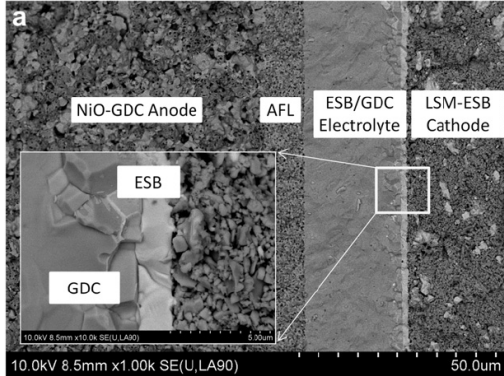
YSZ based SOFC \Rightarrow 800 °C

- \rightarrow Aging
- \rightarrow Materials compatibility

YSZ substitution by better ionic conductors

- \rightarrow Cathodic compartment $\text{Bi}_{2-x}\text{Er}_x\text{O}_3$ (ESB), minimizes electronic leakage from GDC.
- \rightarrow Anodic compartment $\text{Ce}_{1-x}\text{Gd}_x\text{O}_{3-\delta}$ (GDC), protects ESB from reduction





~1 W cm⁻² @ 650 °C^[1]

Cell optimization with fixed LSM composition^[2-3].

➔ LSM = La_{0.8}Sr_{0.2}MnO₃, *i.e.* high temperature material

What is the optimum composition of La_{1-x}Sr_xMnO₃ for low temperature applications?

SrO segregation 1000 °C^[4]



Solid state synthesis

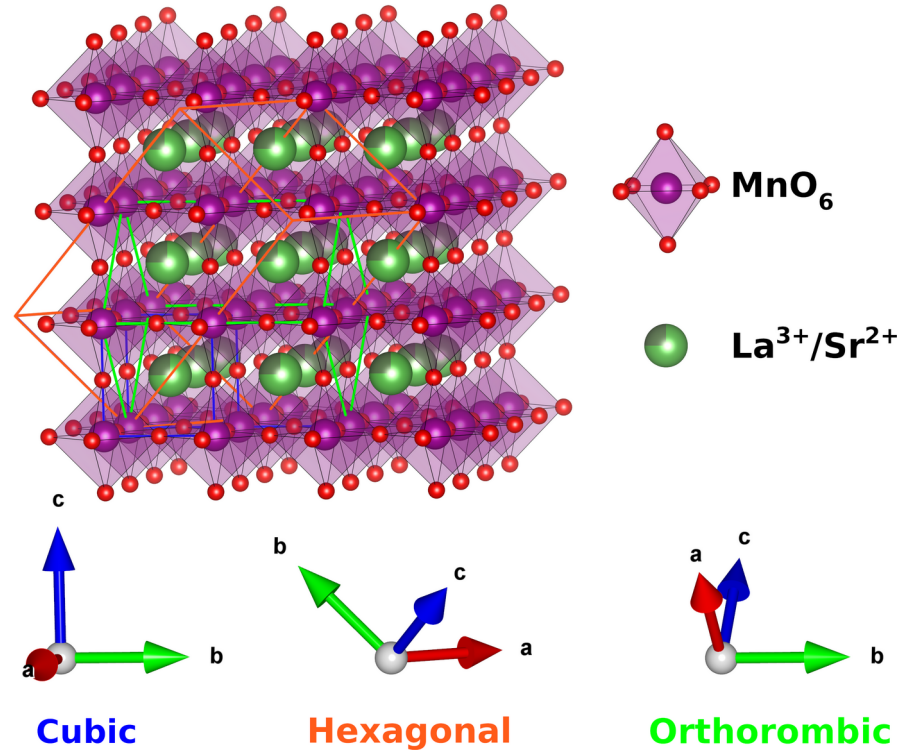
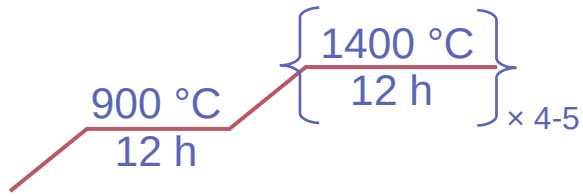
Starting materials

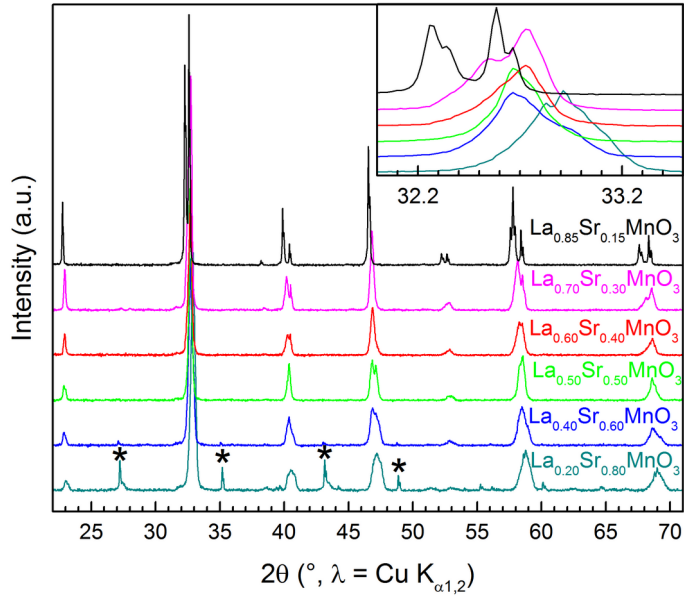
→ La_2O_3 , SrCO_3 , MnO

Six compositions

$x = 0.15, 0.3, 0.4, 0.5, 0.6, 0.8$

Heat treatment



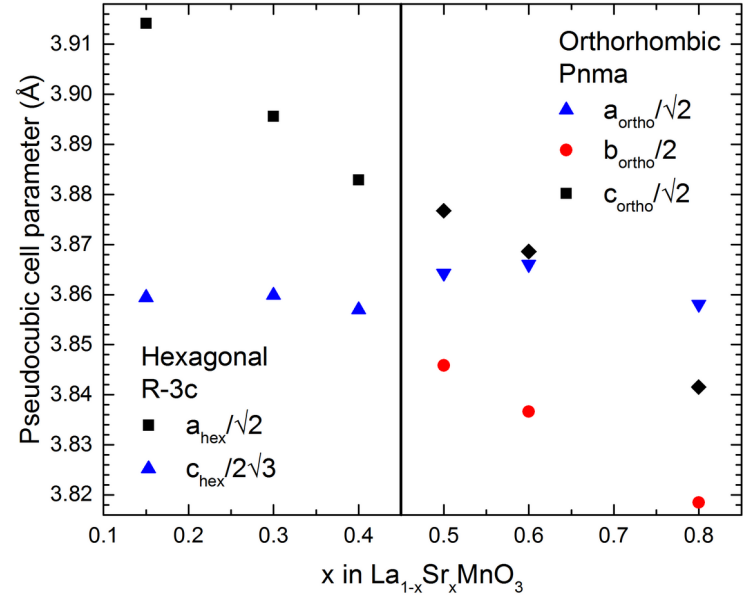


Goldschmidt tolerance factor

→ LaMnO₃ ⇒ t = 0.95

→ SrMnO₃ ⇒ t = 1.04

4H-hexagonal perovskite impurity for x > 0.6

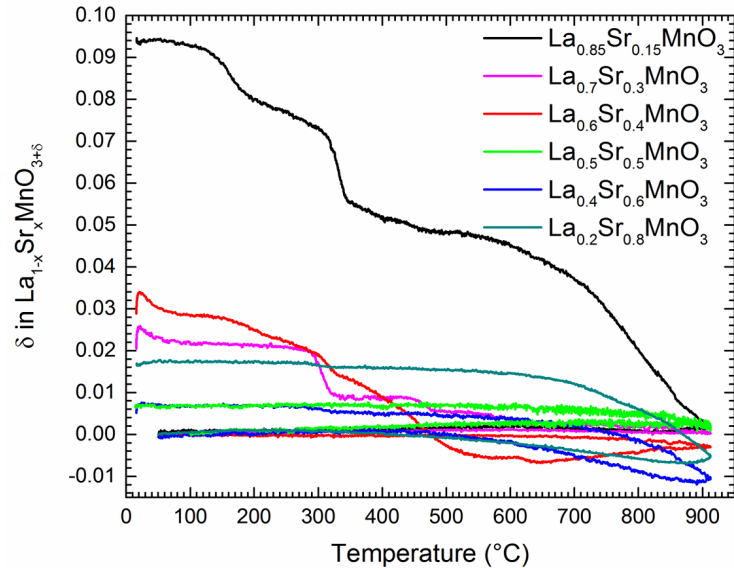


Small overall distortion from cubic structure

Hexagonal to orthorhombic transition for x > 0.4

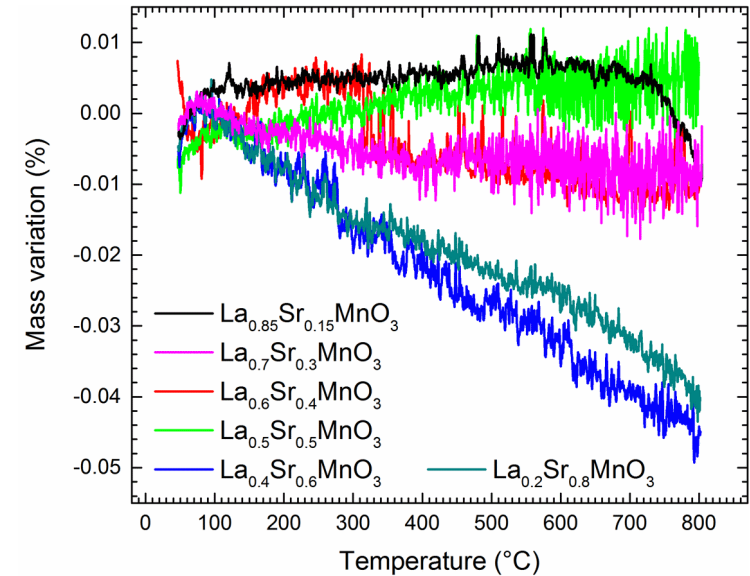
Transition related to oxygen stoichiometry

Evaluation of the oxygen stoichiometry by TGA under argon



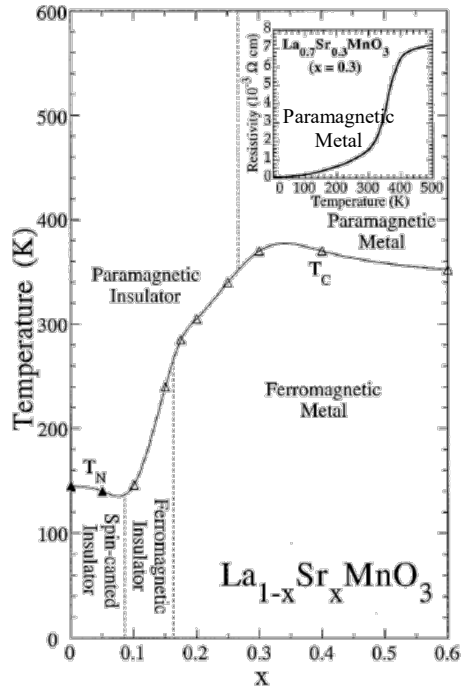
- ➔ 900 °C annealing under Ar yields $\delta = 0$
- ➔ oxygen content proportional to Mn^{3+} content

Evaluation of the oxygen stoichiometry stability in air



- ➔ Over-stoichiometry is stable in the temperature range of interest RT – 800 °C
- ➔ Oxygen uptake during synthesis

Magneto transport properties are well studied but high temperature not so much.

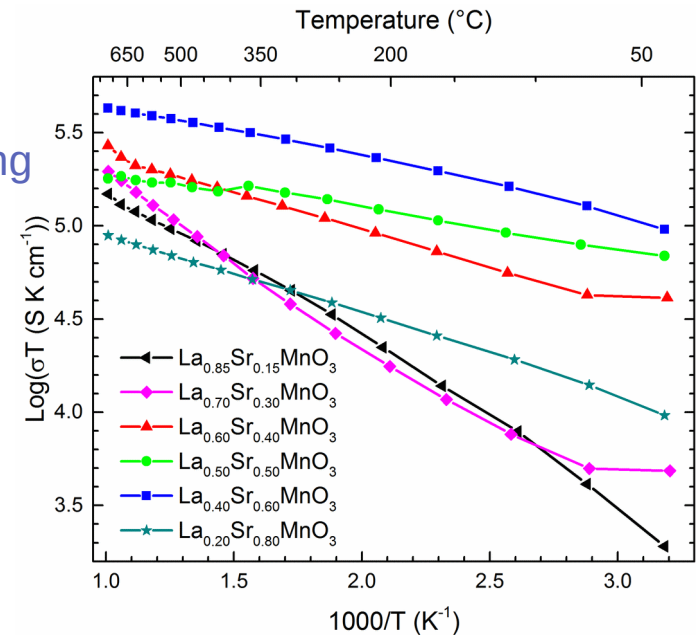


All compositions are semi-conducting in the paramagnetic state

Activation energy decreases with increasing Sr^{2+} substitution

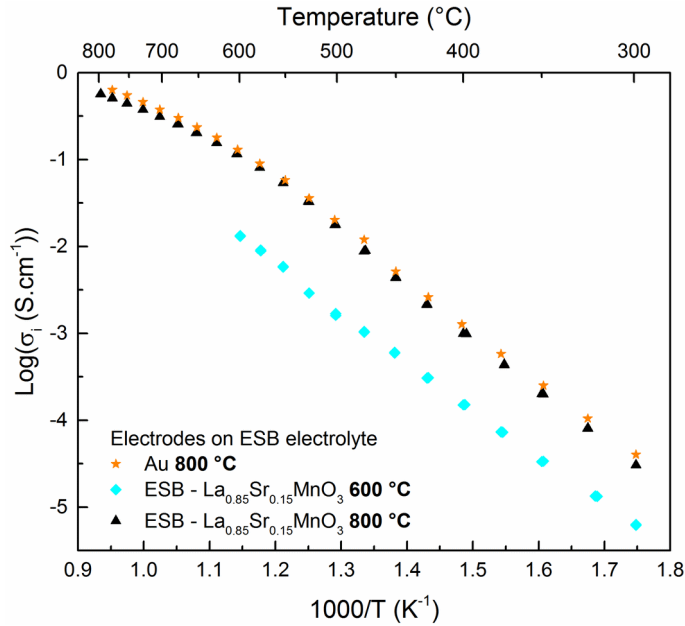
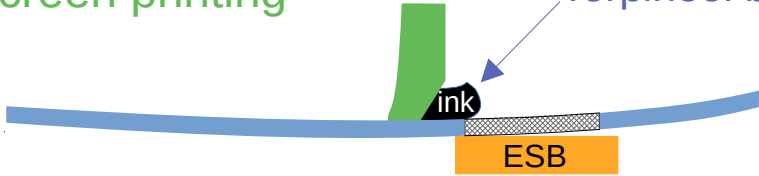
Maximum conductivities are obtained for $0.4 < x < 0.6$

High temperature electronic conductivity in air

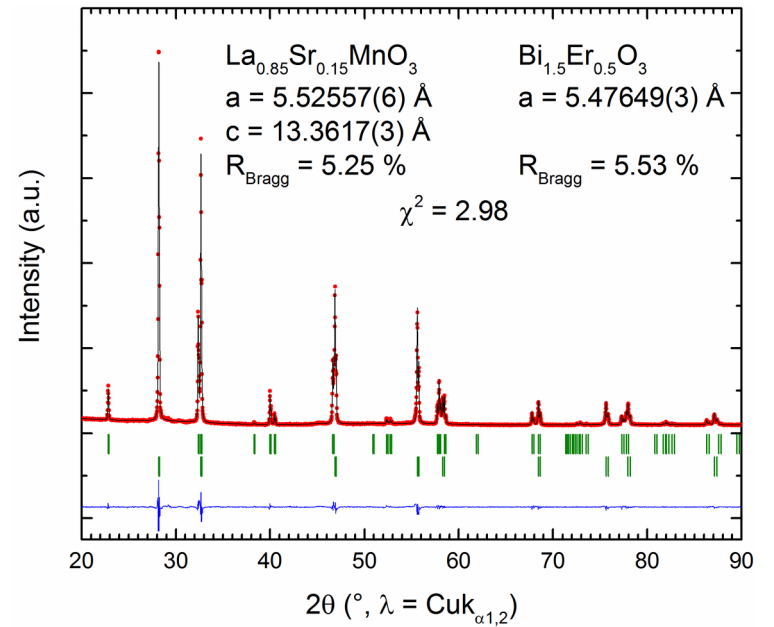


Screen printing

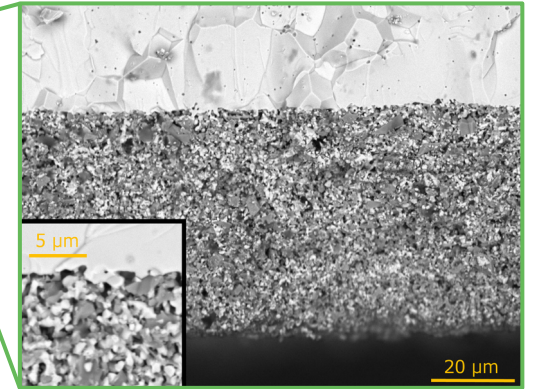
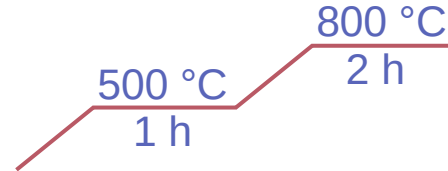
Terpineol based ink



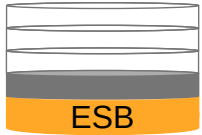
No reactivity up to 800 °C



Heat treatment

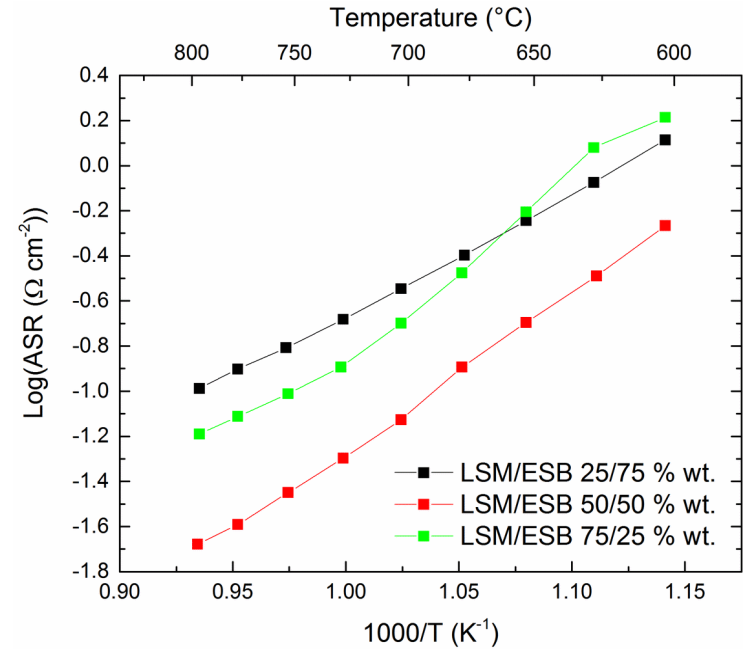
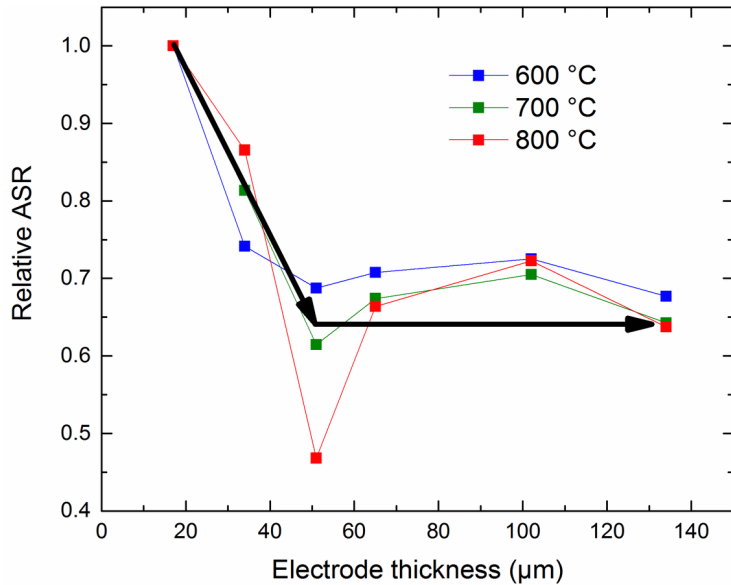


Electrode optimization

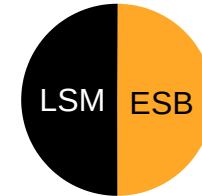


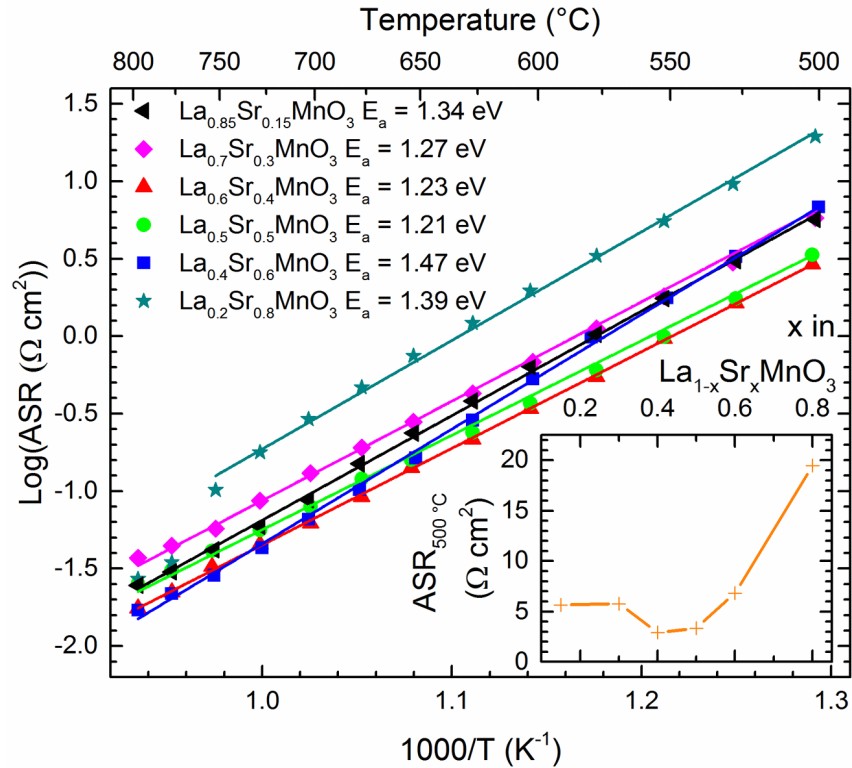
~ 17 μm per layer

3 layers, *i.e.* ~45 μm is best



LSM/ESB
50/50 wt. %





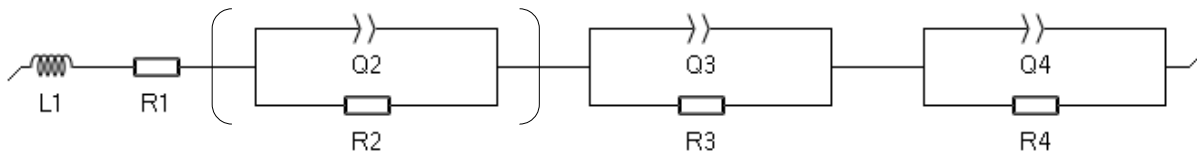
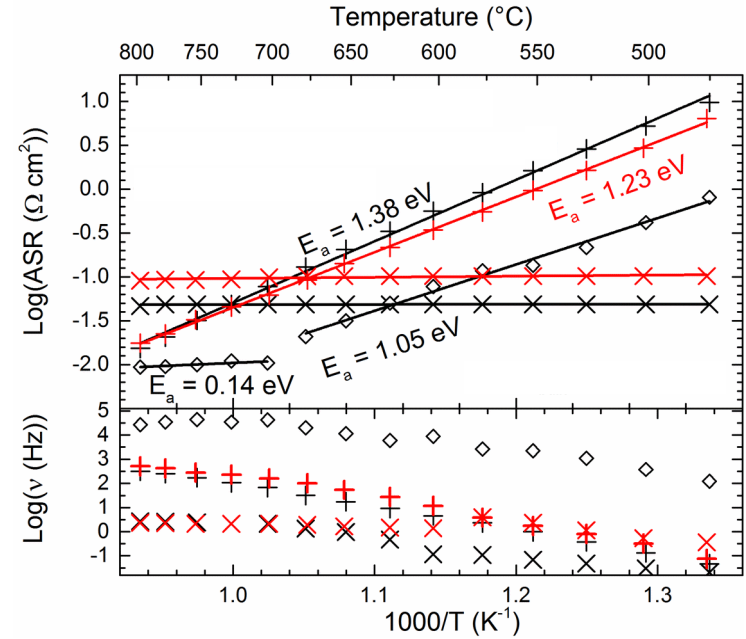
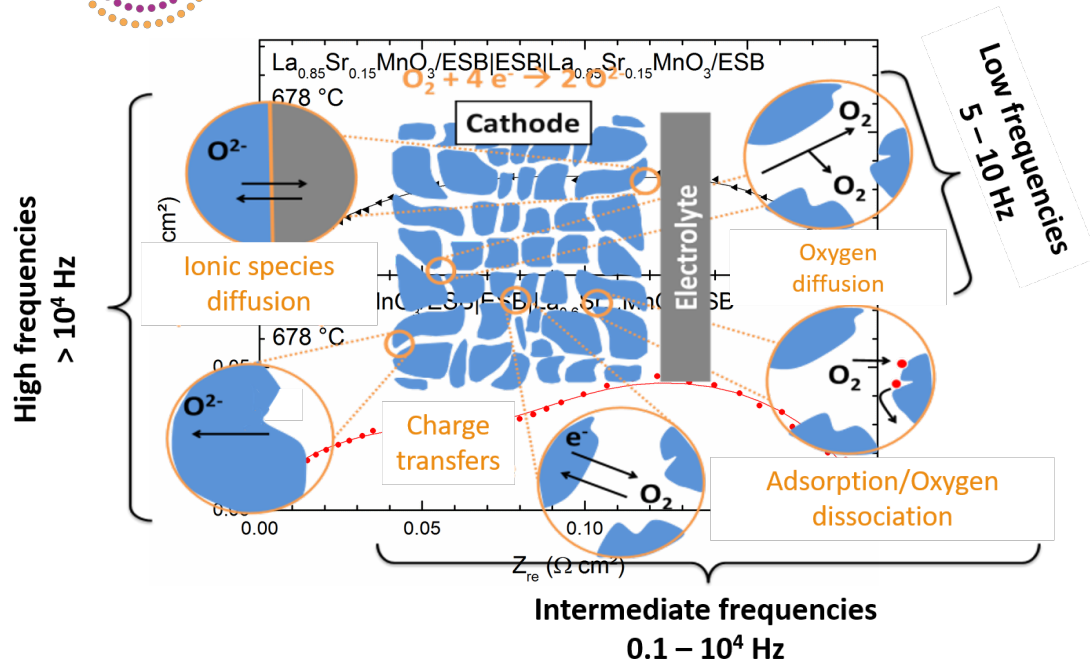
Composition	δ	Spc. Grp.	a (Å)	b (Å)	c (Å)	σ@500 °C (S cm ⁻¹)	Avg. Mn Ox. State
La _{0.85} Sr _{0.15} MnO _{3+δ}	0.09	R $\bar{3}c$	5.53551(5)		13.3694(2)	117	3.3
La _{0.7} Sr _{0.3} MnO _{3+δ}	0.02	R $\bar{3}c$	5.5092(5)		13.371(1)	131	3.3
La _{0.6} Sr _{0.4} MnO _{3+δ}	0.03	R $\bar{3}c$	5.4912(4)		13.361(1)	235	3.5
La _{0.5} Sr _{0.5} MnO _{3+δ}	< 0.01	<i>Pnma</i>	5.4650(3)	7.6917(4)	5.4825(3)	215	3.5
La _{0.4} Sr _{0.6} MnO _{3+δ}	< 0.01	<i>Pnma</i>	5.4670(2)	7.6732(1)	5.471(2)	474	3.6
La _{0.2} Sr _{0.8} MnO _{3+δ}	< 0.01	<i>Pnma</i>	5.4561(1)	7.6369(1)	5.4327(1)	86	3.8

Best results for x ~ 0.4 – 0.5

- ➔ Not related to the crystal structure
- ➔ Not directly related to the conductivity

Comparative study of La_{0.85}Sr_{0.15}MnO₃ and La_{0.6}Sr_{0.4}MnO₃

ORR mechanism

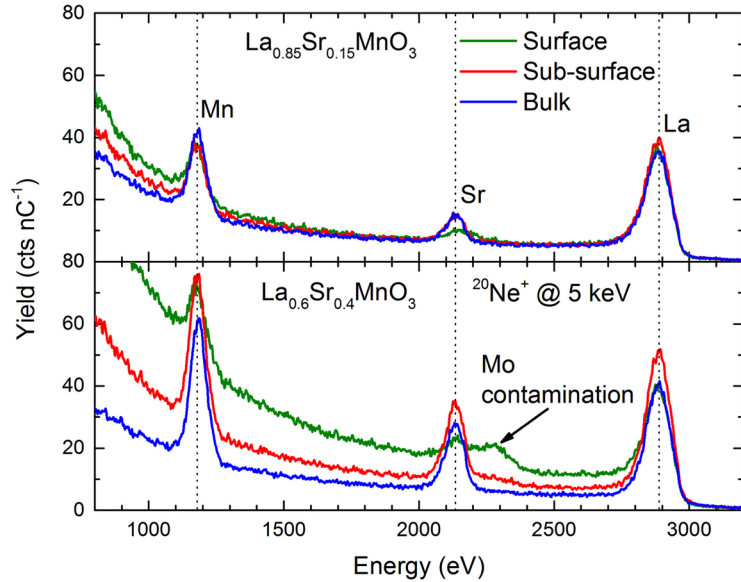


Bulk incorporation

O_2 gas diffusion

Dissociative adsorption

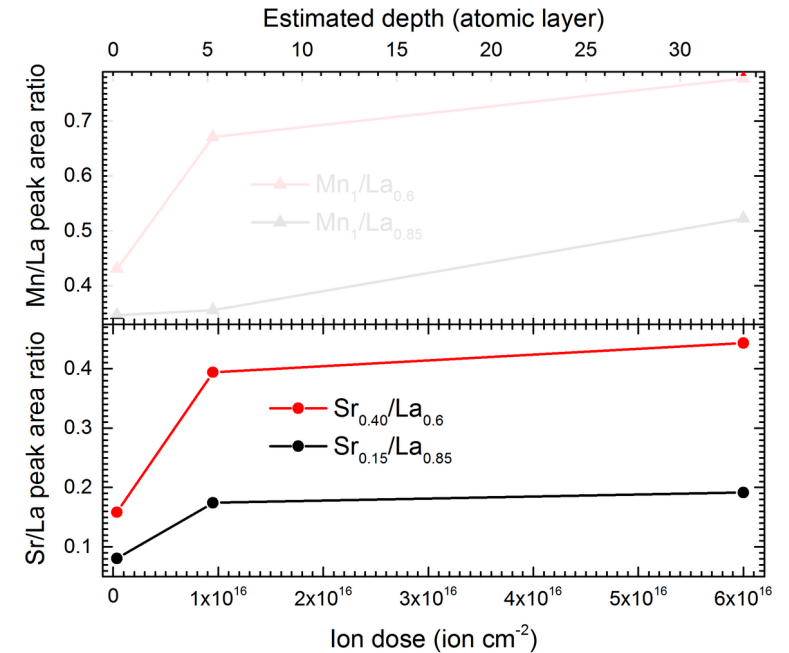
LEIS spectra of samples annealed at 800 °C



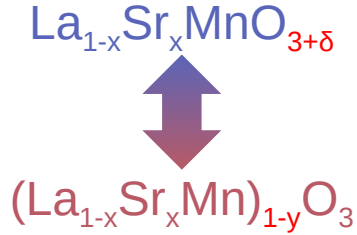
No evidence of SrO segregation at 800 °C

Rapid equilibrium of A-site vacancy concentration

Mn surface depletion in $\text{La}_{0.85}\text{Sr}_{0.15}\text{MnO}_{3+\delta}$



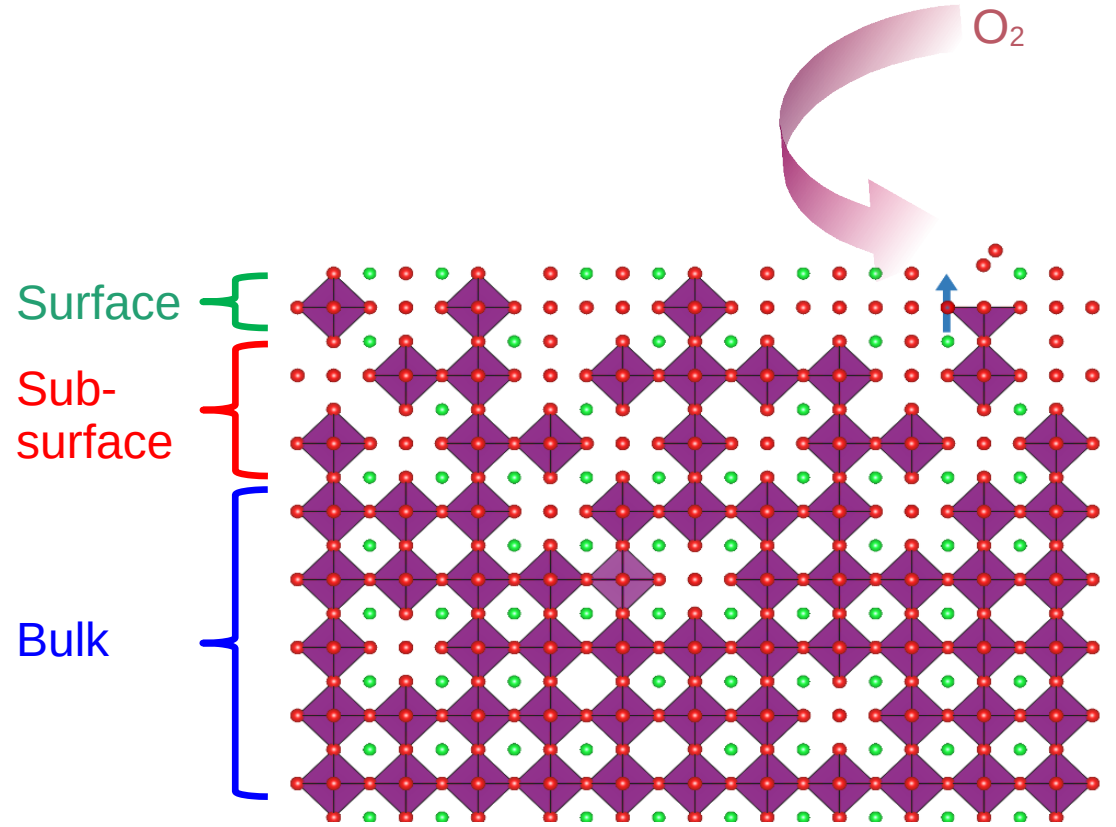
Oxidation mechanism



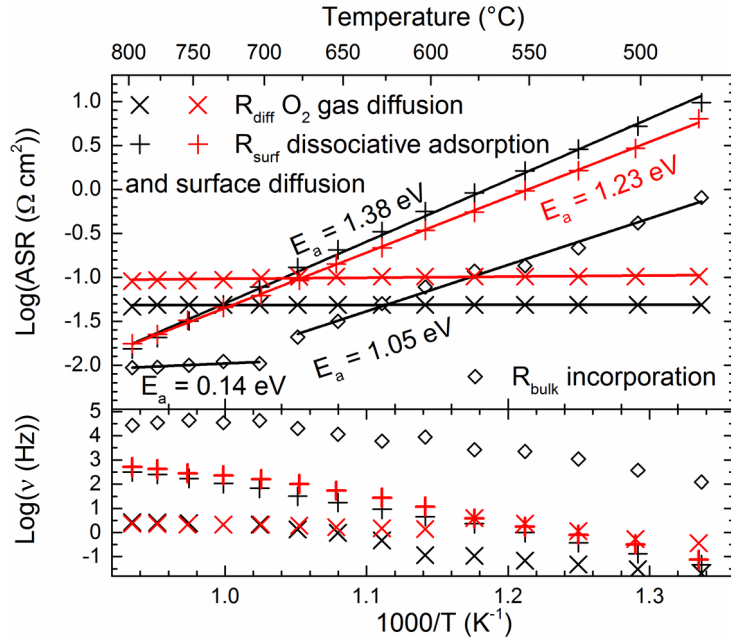
$$x = 0.15 \Rightarrow \delta = 0.09 // y = 0.03$$

$$x = 0.40 \Rightarrow \delta = 0.03 // y = 0.01$$

High mobility on A-site \Rightarrow vacancy diffusion
 Low mobility on B-site \Rightarrow surface vacancies



Improved ORR



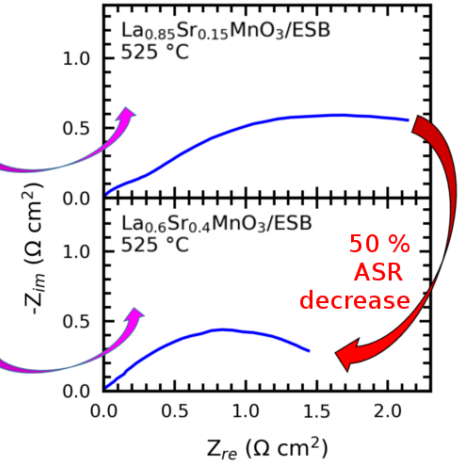
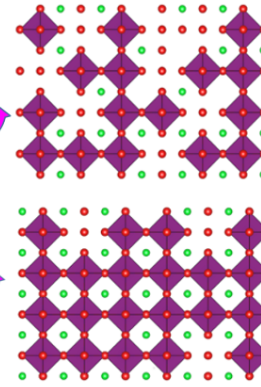
Faster surface and bulk kinetics

$(\text{La}_{1-x}\text{Sr}_x\text{Mn})_{1-y}\text{O}_3/\text{ESB}$
composite electrodes

Cationic vacancy distribution

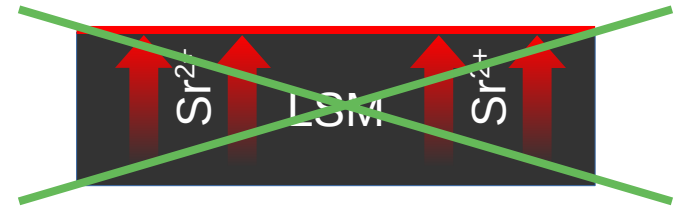
Typical LSM/ESB electrode
 $(\text{La}_{0.85}\text{Sr}_{0.15}\text{Mn})_{0.97}\text{O}_3$

Optimized LSM/ESB electrode
 $(\text{La}_{0.6}\text{Sr}_{0.4}\text{Mn})_{0.99}\text{O}_3$

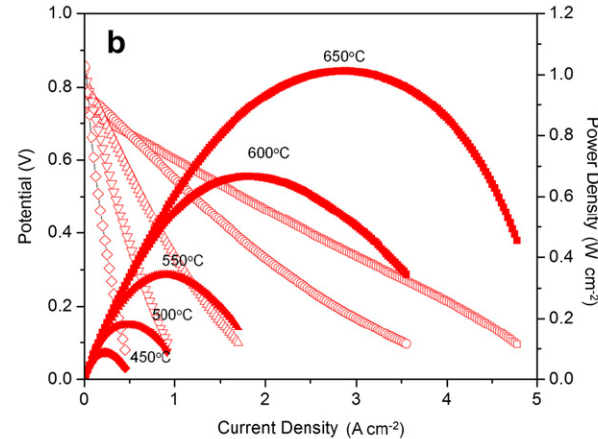
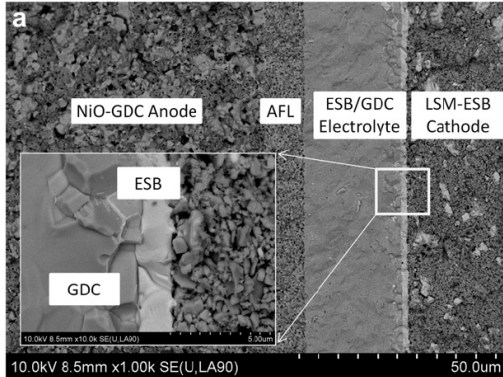


Surface behavior of LSM at reduced temperature

No SrO segregation at the surface of LSM up to $800 \text{ }^\circ\text{C}$



Full cell test with GDC/ESB electrolyte



Finer understanding of the ORR kinetics

- dissociation coefficients
- surface composition

Ph.D students
M. Pajot
S. Mountadir

Experimentalists
A.-S. Mamede (LEIS)
R. Jooris (EIS)
E. Capoen (EIS)

Team Member
R.-N. Vannier

Financial support



Région
Hauts-de-France